

Receiving Report

Date: 11/10/5

Supplier: MAMMON

Batch No: 2119160

Dart P/O: 15061

Packing Slip: Yes No
 Invoice: Yes No
 Receipt: Cash Cr

Release Note Attached: Yes No N/A
 Waybill Attached: Yes No N/A
 Shipment Complete: Yes No N/A
 QC6 Inspection N/A
 Work Order N/A
 Initials: 1110106

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) 1110106 Level 12

Production/Admin:

Date

Received/Costing

Initial

Location 1110106



Marmon/Keystone Canada Inc. RECEIVED OCT 05 2011

ACIERS SPÉCIALISÉS

290 Chemin du Tremblay Boucherville QU J4B 5X9 TEL (514) 527 9153 FAX (450) 641 4357

VENDU À / SOLD TO

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

EXPÉDIÉ À / SHIPPED TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

PAGE.: 1

10/04/11

Facture Invoice
536510
Date de la facture Invoice Date
10/04/11

EXPÉDIÉ PAR / SHIP VIA		F.A.B./F.O.B.		Q.S.T./T.V.Q. 1016343044 T00001 LE G.S.T. R137204947	
TST OVERLAND #222212		BOUCHERVILLE			
VOTRE N° DE COMMANDE/ YOUR ORDER NO	VENDEUR/SALESPERSON	MARMON / KEYSTONE #	N° DE TAXE PROVINCIALE	PROVINCIAL TAX NO	
15061	GHI	1107441	6122-5207		
COMMANDEE/ ORDERED	DESCRIPTION	QUANTITÉ EXPÉDIÉE/ SHIPPED QUANTITY	PRIX À L'UNITÉ/ UNIT PRICE	MONTANT/ AMOUNT	
40 FT	STAINLESS STEEL SEAMLESS TUBE A/SA213 AW, A&P WITH NO POLISH 304L smls tube 3/4"x.120" SA213aw AP STS .750 .120 F304L Cust. part#: M304TR0.750W.120	40 FT 32 LBS 2 Pieces	3.500/FT	140.00	
48 FT	ALUMINUM SMLS TUBE T6 DRAWN B-210 ATS .375 .049 D6061	48 FT 3 LBS 4 Pieces	1.450/FT	69.60	
100 FT	STAINLESS STEEL SEAMLESS TUBE A/SA213 AW,A/P,OD POL.320/400 SMLS TUBE 304L 1/2 X .035 A213 STS .500 .035 304L Cust. part#: M304TR0.500W.035	100 FT 17 LBS 5 Pieces	1.030/FT	103.00	
200 FT	STAINLESS STEEL SEAMLESS TUBE A/SA213 AW,A/P,OD POL.320/400 SMLS TUBE 304L 3/4 X .049 A213 STS .750 .049 304L Cust. part#: M304TR0.750W.049	200 FT 73 LBS 10 Pieces	1.920/FT	384.00	

TERMES: NET À 30 JOURS
PLUS 2% PAR MOIS
SUR COMPTES EN
SOUFFRANCE

TERMS: NET 30 DAYS
PLUS 2% PER MONTH ON
ALL OVERDUE ACCOUNTS

VEUILLEZ CONSULTER NOTRE SITE INTERNET
www.mikanada.com POUR LES CONDITIONS DE VENTE
FOR CONDITIONS OF SALES REFER TO OUR
WEB PAGE www.mikanada.com

T.P.S.
G.S.T.
H.S.T.

TAXE PROVINCIALE
PROVINCIAL TAX

PAID

NOV 03 2011

9519



Services de distribution Marmon / La société Berkshire Hathaway

Purchase Order Receipt Listing

Thursday, October 06, 2011 9:01:26 AM

All Vendors PO ID PO15061 All Receipt Dates All Line Item Types
 All Item ID/GL/WOs All Rec. Employees All Currencies
 Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID Cust Std	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name											
PO15061 CAD	1 No	V/C-MAR001 Marmon/Keystone Canada Ltd.	M304-TR0.500W.035 f 304 RD Tube .500 x f .035W 119160	PO U/M / Stock U/M	10/4/2011 100.0000	10/6/2011 DE5J02	100.0000 \$103.00	\$1.03 0.0000	0.0000 0.0000	0 0	\$103.00 ✓
2 No	2 No	M304-TR0.750W.049 f 304 RD Tube .750 x f .049W 119160	M304-TR0.750W.049 f 304 RD Tube .750 x f .049W 119160	PO U/M / Stock U/M	10/4/2011 200.0000	10/6/2011 DE5J02	200.0000 \$384.00	\$1.92 0.0000	0.0000 0.0000	0 0	\$384.00 ✓
3 No	3 No	M6061-T610.500W.0 f 58 6061-T6 RD Tube f .500 x .058W 119160	M6061-T610.500W.0 f 58 6061-T6 RD Tube f .500 x .058W 119160	PO U/M / Stock U/M	10/4/2011 108.0000	10/6/2011 DE5J02	108.0000 \$237.60	\$2.20 0.0000	0.0000 0.0000	0 0	\$237.60 ✓
4 No	4 No	M304-TR0.750W.120 f 304 ss round tube f .750 x .120w 119160	M304-TR0.750W.120 f 304 ss round tube f .750 x .120w 119160	PO U/M / Stock U/M	10/4/2011 48.0000	10/6/2011 DE5J02	40.0000 \$140.00	\$3.50 0.0000	0.0000 0.0000	0 0	\$140.00 ✓
5 No	5 No	M6061-T610.375W.0 f 49 6061-T6 RD Tube f .375 x .049W 119160	M6061-T610.375W.0 f 49 6061-T6 RD Tube f .375 x .049W 119160	PO U/M / Stock U/M	10/4/2011 40.0000	10/6/2011 DE5J02	48.0000 \$69.60	\$1.45 0.0000	0.0000 0.0000	0 0	\$69.60 ✓

Total Received Quantity: 496.0000
 Total Qty to Inspect (PO U/M): 0.0000
 Total Reject Quantity: 0.0000
 Total Receipt Value: \$934.20
 Total Balance Due Quantity: 8.0000 ✓



Marmon/Keystone Canada Inc.
ACIERS SPÉCIALISÉS

290 Chemin du Tremblay
Boucherville QU CAN J4B 5X9
TEL. 514/527-9153
FAX. 450/641-4357

PACKING SLIP

PAGE..: 1
Order : 1107441
Date..: 10/04/2011

SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

<u>SHIP VIA</u> TST OVERLAND #222212		<u>F.O.B.</u> BOUCHERVILLE	<u>SALESPERSON</u> G. Dulude	<u>YOUR ORDER NO.</u> 15061
Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered
01 40 /FT	Fax all papers to Linda Lacelle 613-632-1053 STAINLESS STEEL SEAMLESS TUBE 304L smls tube 3/4" x .120" SA213aw AP STS .750 .120 F304L Tariff Number: 7304. Cust. part#: M304TR0.750W.120 HT#.....: YT3973 rev: 01/11 GD			
02 48 /FT	ALUMINUM SMLS TUBE ATS .375 .049 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T0.375W.049 HT#.....: F00010620 Total...	2	2	40/FT 40/FT
03 100 /FT	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 1/2 X .035 A213 STS .500 .035 304L Tariff Number: 7304. Cust. part#: M304TR0.500W.035 HT#.....: YX1004-364 Total...	4	4	48/FT 48/FT
04 200 /FT	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 3/4 X .049 A213 STS .750 .049 304L Tariff Number: 7304. Cust. part#: M304TR0.750W.049 HT#.....: YT3253 Total...	5	5	100/FT 100/FT
05 108 /FT	ALUMINUM SMLS TUBE ATS .500 .058 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T0.500W.058 HT#.....: F00011753 Total...	10	10	200/FT 200/FT
		9	9	108/FT 108/FT

No. of Bdls/Pieces

1 / 0

Total Weight.....:

135

Customers..: _____



A Marmon Distribution Services / Berkshire Hathaway Company



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO15061

Purchase Order Date 9/30/2011
PO Print Date 10/3/2011

Page Number 1 of 2

Order From : VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

REVISED

Contact Name	Buyer	Brigitte Golden
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	CAD
	FOB	Destination-Collect

119160

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M304TR0.500W.035 017	304 RD Tube .500 x .035W	10/4/2011 Yes	✓ 100.00 f	TST ground	\$1.0300	\$103.00
		Special Inst:	AISI 304/316 SS SEAMLESS ROUND TUBING ASTM A213 OR ASME SA213 OR ASTM A269				
2	M304TR0.750W.049 017	304 RD Tube .750 x .049W	10/4/2011 Yes	✓ 200.00 f	TST ground	\$1.9200	\$384.00
		Special Inst:	SAME AS ABOVE				
3	M6061T6T0.500W.058 014	6061-T6 RD Tube .500 x.058W	10/4/2011 Yes	✓ 108.00 f	TST ground	\$2.2000	\$237.60
		Special Inst:	6061-T6 OR 6061-T62 TUBING PER WW-T-700/6 OR AMS 4080 OR AMS4082 OR QQ-A-200/8 OR QQ-A- 225/8				

10/3/2011



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO15061

Purchase Order Date 9/30/2011
PO Print Date 10/3/2011

PO Print Date 10/3/2011

Page Number 2 of 2

Order From : VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Contact Name		Buyer	Brigitte Golden
Vendor Phone	800 361 8142	Requisition Nbr	
Vendor Fax	450 641 4357	Tax Resale Nbr	10127-2607
Vendor Account Nbr		Terms	Net 30
		Currency	CAD
		FOB	Destination-Collect

PO Total:

\$950.60

No substitution or deviation without consent.
Certificate of Conformity or Material Certification required when applicable

Change Nbr: 2

Change Date: 10/3/2011



SOUMISSION/QUOTATION

 ATTN.: Brigitte Golden
Sold To:

 DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

Ship To:

 DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

Ship Via
 TST OVERLAND #222212

F.O.B
 BOUCHERVILLE

Salesperson
 G. Dulude

Your Reference No.

Termes

Les prix et livraisons sont basés sur la totalité de cette soumission. Les changements concernant la quantité ou la livraison peuvent exiger une révision de soumission. Nous nous réservons le droit d'ajuster nos prix de vente en conformité avec les coûts de l'usine, les frais de transport, les tarifs douaniers, les taxes fédérale et provinciale applicables à la date de livraison. Une variation dans les quantités livrées concordera à la pratique courante du vendeur. Toutes les commandes sont conditionnelles à l'approbation du département de crédit. Le client doit fournir une commande écrite non-annulable pour l'acceptation de cette soumission.

Pricing and delivery are based on the complete bill of Material. Change to quantities or delivery may require a revised quotation. Pricing and delivery, as quoted, are based on conditions prevailing at the time of quotation and are subject to review at time of order. Permissible variation in shipping quantities will be to the seller's standard practice. Orders resulting from quotation are subject to our credit approval. The Customer is to supply a written non-cancellable order to accept this quotation.

Nous vous remercions de votre demande de prix et il nous fait plaisir de vous soumettre les renseignements. / We thank you for your inquiry and take pleasure in quoting on your requirements as follows:

Quantité/ Quantity	Description			Jours Livraison Days	Prix Pricing
Line - 1 100 FT	STS .500 .035 stock	STAINLESS STEEL SEAMLESS TUBE A/SA213 AW,A/P,OD PO 304L		1	1.030/FT 103.00
Line - 2 200 FT	STS .750 .049 stock	STAINLESS STEEL SEAMLESS TUBE A/SA213 AW,A/P,OD PO 304L		1	1.920/FT 384.00
Line - 3 108 FT	ATS .500 .058 stock en lgrs de 12'	ALUMINUM SMLS TUBE T6 DRAWN B-210 D6061		1	2.200/FT 237.60
No stock pour le .375 x .058 aluminium. J'essaie d'en trouver depuis quelques jours déjà...					
Energy Surcharge					13.46

 Taxes applicables: En sus/ All applicable taxes Extra:
 Tarifs douaniers/ Duty

 Montant total/
 Total Amount...: 738.06

 Les prix soumis sont en fonds canadiens sauf si précise autrement/
 All prices quoted in Canadian Dollars unless otherwise stated.

 Poids total/
 Total weight....: 101.1 lbs




SOUMISSION/QUOTATION

ATTN.: Brigitte Golden

Sold To:

DART AEROSPACE LTD
 1270 ABERDEEN STREET

Ship To:

DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

HAWKESBURY ON CAN K6A 1K7

Ship Via

TST OVERLAND #222212

F.O.B

BOUCHERVILLE

Salesperson

G. Dulude

Your Reference No.

Termes

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Quantité/ Quantity	Description			Jours Livraison Days	Prix Pricing
Line - 1 960 FT	STAINLESS STEEL SEAMLESS TUBE A/SA213 AW, A&P WITH STS .750 .120 F304L stock			1	3.500/FT 3,360.00
Line - 2 480 FT	ALUMINUM SMLS TUBE T6 DRAWN B-210 ATS .375 .049 D6061 stock en lgrs de 12'			1	1.450/FT 696.00
Energy Surcharge					13.46
Taxes applicables: En sus/ All applicable taxes Extra: Tarifs douaniers/ Duty					Montant total/ Total Amount....: 4,069.46
Les prix soumis sont en fonds canadiens sauf si précise autrement/ All prices quoted in Canadian Dollars unless otherwise stated.					Poids total/ Total weight....: 803.0 lbs



Services de distribution Marmon/La société Berkshire Hathaway



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO15061**

Purchase Order Date 9/30/2011

PO Print Date 9/30/2011

Page Number 1 of 2

Order From : VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Contact Name

Vendor Phone	800 361 8142	Buyer	Brigitte Golden
Vendor Fax	450 641 4357	Requisition Nbr	
Vendor Account Nbr		Tax Resale Nbr	10127-2607
		Terms	Net 30
		Currency	CAD
		FOB	Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA



Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
	Vendor Part Number						
1	M6061T6T0.375W.058	6061-T6 RD Tube .375 x.058W	10/4/2011	100.00	TST ground	\$1.0300	\$103.00
			Yes	f			
		Special Inst:	AISI 304/316 SS SEAMLESS ROUND TUBING ASTM A213 OR ASME SA213 OR ASTM A269				
2	M304TR0.750W.049	304 RD Tube .750 x .049W	10/4/2011	200.00	TST ground	\$1.9200	\$384.00
			Yes	f			
		Special Inst:	SAME AS ABOVE				
3	M6061T6T0.500W.058	6061-T6 RD Tube .500 x.058W	10/4/2011	108.00	TST ground	\$2.2000	\$237.60
			Yes	f			

Special Inst: 6061-T6 OR 6061-T62 TUBING PER WW-
T-700/6 OR AMS 4080 OR AMS4082 OR
QQ-A-200/8 OR QQ-A-225/8

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Date: 9/30/2011

W V

Change Nbr: 1

Order From : VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Contact Name

Vendor Phone 800 361 8142

Buyer Brigitte Golden

Vendor Fax 450 641 4357

Requisition Nbr

10127-2607

Vendor Account Nbr

Tax Resale Nbr

Net 30

Terms

CAD

Currency

FOB Destination-Collect

4	M304TR0.750W.120	304 ss round tube .750 x .120w	10/4/2011	48.00	TST ground	\$3.5000	\$168.00
			Yes		f		

Special Inst: AISI 304/316 SS SEAMLESS ROUND TUBING
ASTM A213 OR ASME SA213 OR ASTM A269

5	M6061T6T0.375W.049	6061-T6 RD Tube .375 x .049W	10/4/2011	40.00	TST ground	\$1.4500	\$58.00
			Yes		f		

Special Inst: 6061-T6 OR 6061-T62 TUBING PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8

PO Total: \$950.60

No substitution or deviation without consent.
Certificate of Conformity or Material Certification required when applicable





SOUMISSION/QUOTATION

ATTN.: Brigitte Golden

Sold To:

DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

Ship To:

DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY

Territory: 16A

Telephone: 613 632 9577

Fax.....: 613 632 1053

Ship Via
 TST OVERLAND #222212

F.O.B
 BOUCHERVILLE

Salesperson
 G. Dulude

Your Reference No.

Termes

Les prix et livraisons sont basés sur la totalité de cette soumission. Les changements concernant la quantité ou la livraison peuvent exiger une révision de soumission. Nous nous réservons le droit d'ajuster nos prix de vente en conformité avec les coûts de l'usine, les frais de transport, les tarifs douaniers, les taxes fédérale et provinciale applicables à la date de livraison. Une variation dans les quantités livrées concordera à la pratique courante du vendeur. Toutes les commandes sont conditionnelles à l'approbation du département de crédit. Le client doit fournir une commande écrite non-annulable pour l'acceptation de cette soumission.

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Quantité/ Quantity	Description			Jours Livraison Days	Prix Pricing
Line - 1 <i>48</i>	STAINLESS STEEL SEAMLESS TUBE A/SA213 AW, A&P WITH STS .750 .120 F304L stock			1	3.500/FT 3,360.00
Line - 2 <i>40</i>	ALUMINUM SMLS TUBE T6 DRAWN B-210 ATS .375 .049 D6061 stock en lgrs de 12'			1	1.450/FT 696.00
	Energy Surcharge				13.46

Taxes applicables: En sus/ All applicable taxes Extra:
 Tarifs douaniers/ Duty

Montant total/
 Total Amount...: 4,069.46

Les prix soumis sont en fonds canadiens sauf si précise autrement/
 All prices quoted in Canadian Dollars unless otherwise stated.

Poids total/
 Total weight....: 803.0 lbs



Services de distribution Marmon/La société Berkshire Hathaway



290 Chemin du Tremblay Boucherville QU CAN J4B 5X9
 Tel -514-527-9153 4232 Wats 1-800-361-8142 FAX -450-641-4357
 E-mail: gdulude@mkcdn.com

PAGE.: 1

Date.: 9/29/11

Quotation number.: 1-634481

SOUMISSION/QUOTATION

ATTN.: Brigitte Golden

Sold To:

DART AEROSPACE LTD
 1270 ABERDEEN STREET

Ship To:

DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

HAWKESBURY ON CAN K6A 1K7

Ship Via

TST OVERLAND #222212

F.O.B

BOUCHERVILLE

Salesperson

G. Dulude

Your Reference No.

Termes

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Quantité/ Quantity	Description			Jours Livraison Days	Prix Pricing
Line - 1 100 FT	STS .500 .035 stock	304L		1	1.030/FT 103.00
Line - 2 200 FT	STS .750 .049 stock	304L		1	1.920/FT 384.00
Line - 3 108 FT	ATS .500 .058 stock en lgrs de 12'	D6061		1	2.200/FT 237.60
	No stock pour le .375 x .058 aluminium. J'essaie d'en trouver depuis quelques jours déjà...				
	Energy Surcharge				13.46

Taxes applicables: En sus/ All applicable taxes Extra:
 Tarifs douaniers/ Duty

Les prix soumis sont en fonds canadiens sauf si précise autrement/
 All prices quoted in Canadian Dollars unless otherwise stated.

Montant total/
 Total Amount...: 738.06
 Poids total/
 Total weight...: 101.1 lbs



Services de distribution Marmon / La société Berkshire Hathaway



SHANGHAI CRYSTAL PALACE-PIPE CO.,LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

CRYSTAL-PALACE

ISO9001:2000;PED Material CERTIFICATE (No.:QAC0021058/A) DATE OF ISSUE: 2011/2/1

MILL TEST CERTIFICATE

110100

CUSTOMER: MARMON/KEYSTONE CANADA INC	CERTIFICATE NO. 2010-11-9-B-8
P.O NO.: BN/7230	ORDER NO. 2010-11-009-B
COMMODITY: STAINLESS STEEL SEAMLESS TUBING	GRADE : ASTM A213-09b/ASME SA213-07 TP304/TP304L
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END.	HEAT NO. YT3973

CHEMICAL CONTENTS (WT%)	
ELEMENTS	C
SPECIFICATION	≤ 0.035
RESULTS (LADLE)	0.026

PHYSICAL PROPERTIES

O.D (inch)	W.T (inch)	Length (feet)	Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥205	T S (Mpa) ≥515	EL (%) ≥35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤80	EDDY CURRENT TEST TO 5426 (100%)
0.750	0.120	20	P10-12-267	25	185	365	680	59.5	OK	OK	75	OK (DRILLED HOLE)

REMARKS:

AS PER ASTM A213-09b/ASME SA213-07
WALL THICKNESS TOLERANCE AS PER ASTM A269-08

IN COMPLIANCE TO NACE MR0175-2003

IC TEST TO ASTM A262 PRACTICE E

SOLUTION HEAT TREATMENT :1050°C X 1.5m/min

NO WELD REPAIR WAS PERFORMED

FREE FROM MERCURY CONTAMINATION

COUNTRY OF ORIGIN: CHINA

MILL TEST CERTIFICATE TO EN 10204/3.1

INVOICE NO: YK-11-02-04

1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT

2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.

SHANGHAI CRYSTAL PALACE PIPE CO.,LTD

QC REVIEWED
MAR 10 2011
MH

MANAGER OF QUALITY ASSURANCE DEPARTMENT

KAISER
ALUMINUM
FABRICATED PRODUCTS

 KAISER ALUMINUM
 FABRICATED PRODUCTS, LLC
 6573 W. WILLIS ROAD
 CHANDLER, AZ 85226

Best in Class
CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:			
61-13783-1		AT/375.049/734		Seamless Tube/Pipe			
KAISER ORDER NUMBER:	LINE ITEM:	SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:		
206990	001	02/25/2011	F00010620	6061	T6		
WEIGHT SHIPPED:	QUANTITY:	BL NUMBER:	DIAM/DAF/THKNS:	WIDTH:	LENGTH:		
404.000 LB	573.000 PCS	207109			12.000 FT		
SHIP TO:	SOLD TO:						
MARMON/KEYSTONE CORP 32944 US HIGHWAY 6 SPRING VALLEY, IL 61362 USA	MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA						

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%IACS	BEND
F00010620	0001	1	46.1	42.6	13.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
R30372	.58	.31	.18	.04	.92	.05	.05	.02	.01	.01	.00	.01	.03

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

Plant Serial: 00009696

Kaiser Order Number: 206990

Line Item: 001

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ATS .375 .049 D6061 T6

Applicable Requirements:

Description: MADE IN USA

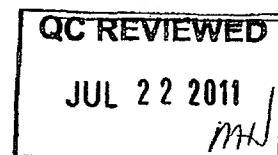
OD: 0.375"; Wall: 0.049"; Round ϕ
AMS-4082P ASTM-B210-04 WW-T-700/6F

WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
No Weld Repair. Mercury Free.

S. W. W. 10106

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA



CERTIFICATION

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Nathaniel Stevens, Quality Manager

Plant Serial: 00009696

Kaiser Order Number: 206990

Line Item: 001

Nathaniel Stevens

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07/07/2011 From: MARMOM/KEYSTONE CORPORATION
M/K OR #: INIT.::: OR.REF #: SLSPRS#:
C.P.O.::: C PART #:
To: INIT.::: OR.REF #: SLSPRS#:



Best in Class

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

KAI SER ALUMINUM
 FABRICATED PRODUCTS, LLC
 6573 W. WILLIS ROAD
 CHANDLER, AZ 85226

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:							
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KAISER ORDER NUMBER:	LINE ITEM:	SHIP DATE:		KAISER LOT NUMBER:	ALLOY:	TEMPER:					
206990	001	02/25/2011		F00010620	6061	T6					
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:		DIAM/DAF/THKNS:	WIDTH:	LENGTH:					
404.000 LB	573.000 PCS	207109				12.000 FT					
SHIP TO:				SOLD TO:							
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Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
R30372	.58	.31	.18	.04	.92	.05	.05	.02	.01	.01	.00	.01	.03

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ATS .375 .049 D6061 T6

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